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Fabrication and characterization of copper (II) oxide/iron (III) oxide thin film heterostructures for trace arsenic (III) removal in water

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Highlights

CuO/ α -Fe₂O₃ heterostructures with varying CuO thickness were prepared through dip-coating.

The band gap energy of CuO/ α -Fe₂O₃ heterostructures was estimated from 1.51 to 1.41 eV.

Heterostructures reduced the electron-hole pairs recombination.

The CuO/ α -Fe₂O₃ heterostructure with the thickest CuO layer obtained the highest arsenic removal.

Abstract

In this study, nano-heterostructures based on copper (II) oxide/iron (III) oxide (CuO/ α -Fe₂O₃) thin films were fabricated by a dip-coating technique using aqueous solutions. The heterostructures were deposited on fluorine-doped tin oxide glass substrates varying the CuO film thickness. From a detailed characterization using Fourier transform-infrared and X-ray diffraction the formation of CuO (tenorite)/ α -Fe₂O₃ (hematite) was demonstrated. Atomic force microscopy provided valuable information on the growth of α -Fe₂O₃ crystals in the heterostructure with a conical-shaped surface. Meanwhile, the field emission scanning electron microscopy cross-section images

confirm the formation of well-defined CuO layers under the α -Fe₂O₃ layers. The optical band gap energies for the heterostructures obtained were estimated from the diffuse reflectance spectra and ranged from 1.41 to 1.51 eV. Photoluminescence analysis revealed an improved separation and faster transfer of photogenerated electrons and holes for the heterostructures. The removal arsenic from an aqueous solution was achieved through the direct adsorption for As(III) and visible light oxidation to As(V). An enhancement of removal efficiency of As(III) for the heterostructures fabricated compared to pristine oxides was obtained.

Keywords

Arsenic adsorption; Copper oxide; Heterostructure; Iron oxide; Thin film.

1. Introduction

Arsenic contamination in natural water has become one of the most serious health problems in recent years [1,2], due to its high toxicity and carcinogenicity [2]. Arsenic is present in four different oxidation states: (-III), (0), (III), and (V) [3], being arsenate (AsO₄³⁻) and arsenite (AsO₃³⁻) the two inorganic forms present in natural waters [4]. Species formed by As(V) are presented just as AsO₄³⁻, HAsO₄²⁻, H₂AsO₄⁴⁻ under oxidizing conditions (aerobic environments) [5], meanwhile As(III) appear as As(OH)₃, As(OH)₄⁻, AsO₂OH²⁻ and AsO₃³⁻ species under reducing conditions (anaerobic environments) [6]. Furthermore, As(III) species are more soluble, toxic, and difficult to immobilize compared to the oxidized form As(V) [7], thus they demand more attention. To date, various technologies have been developed to remove arsenic [8-10]. Among these techniques, adsorption is one of the most approaches used for these purposes [11,12]. Ferric oxides are highly preferred for arsenic removal (especially for arsenate), owing to its high affinity to arsenic, ease of synthesis, low cost, and nontoxicity [13-15]. In particular, Hematite (α -Fe₂O₃), which is an n-type semiconductor with a narrow

bandgap of 1.9-2.2 eV, has a greater potential for contaminant adsorption due to its stability [16]. However, the low affinity and photocatalytic activity of iron oxide-containing adsorbents toward As(III) make necessary the effective elimination of arsenic in water under irradiation of visible light [15]. Therefore, it is a challenge to develop efficient, reliable and economical adsorbent for As(III) removal through photooxidation and adsorption.

Copper oxide is a p-type semiconductor with a narrow bandgap of 1.3 to 2.21 eV [17], previous studies investigated their high photoactivity with a theoretical photocurrent density of 35 mA/cm² [18]. Their photoconductive and photochemical properties have made CuO a good candidate for the fabrication of heterostructures [19,20]. Moreover, CuO is an effective arsenic adsorbent because it works at a large pH and not have interferences in the presence of competing anions [21].

Recent works reported an enhancement in photoelectrochemical and photocatalytic performance of hematite nanostructures by Cu-doping [22,23]. In addition, α -Fe₂O₃ is also used together with CuO semiconductor [24-26] due to their physical, chemical, and photochemical properties, which produce an effective separation and transfer of the photogenerated charge carriers under irradiation of light, inhibiting the recombination process [26]. Besides, nano-scaled adsorbents have a higher adsorption capacity for arsenic than larger particles [27].

Based on the above considerations, the present paper mainly focused on the arsenic (III) removal by CuO/ α -Fe₂O₃ nano-heterostructures, which were fabricated through dip-coating and rarely reported. The hematite layers were placed at the top of the surface of the composites to improve arsenic removal. The nanostructured adsorbents formed by this process were optimized by varying the CuO thickness.

2. Experimental

2.1 Materials

Iron nitrate ($\text{Fe}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$), ethylene glycol ($\text{HOCH}_2\text{CH}_2\text{OH}$), diethanolamine 99 % ($\text{HN}(\text{CH}_2\text{CH}_2\text{OH})_2$) and sodium arsenite (NaAsO_2) were purchased from Sigma-Aldrich, USA. Meanwhile, copper acetate 99 % ($\text{Cu}(\text{CO}_2\text{CH}_3)_2$) and isopropyl alcohol ($(\text{CH}_3)_2\text{CHOH}$) were purchased from Merck, USA. All chemicals were used without further purification and were of analytical grade. Ultrapure water was used in the whole experimental process. Fluorine-doped tin oxide (FTO) glass conductive plates of 3.5 cm \times 2.5 cm of area and 7 Ω/cm^2 of resistance were used as substrates for the deposition of the heterostructures.

2.2 Fabrication of $\text{CuO}/\alpha\text{-Fe}_2\text{O}_3$ heterostructures

CuO and Fe_2O_3 precursor solutions were prepared by the following procedure. The CuO precursor solution was prepared according to Shariffudin et al. [28] by dissolving copper acetate in isopropyl alcohol and then adding diethanolamine dropwise into the solution, while the $\alpha\text{-Fe}_2\text{O}_3$ precursor solution was prepared based on the method reported by Karakuscu and Ozenbas [29] by dissolving iron nitrate in ethylene glycol at 80 $^\circ\text{C}$ for 1 h under stirring.

The $\text{CuO}/\alpha\text{-Fe}_2\text{O}_3$ thin films were prepared by the following procedure shown in Figure 1. CuO films with a different number of layers were deposited on FTO glass conductive plates by dip-coating using CuO precursor solution and then were calcinated at 500 $^\circ\text{C}$ for 1 h with a heating rate of 10 $^\circ\text{Cmin}^{-1}$. Afterward, an $\alpha\text{-Fe}_2\text{O}_3$ film was deposited on top of the deposited CuO film using Fe_2O_3 solution, where dip-coating and heat treatment at 600 $^\circ\text{C}$ for 1 h with a heating rate of 10 $^\circ\text{Cmin}^{-1}$ were carried out. Finally, the heterostructure obtained was annealed at 600 $^\circ\text{C}$ for 3 hours for the aim of recrystallization. The CuO number of layers fabricated was varied in 12, 24 and 36 to obtain different thicknesses of the thin films. Whereas, the deposition process of $\alpha\text{-Fe}_2\text{O}_3$

Fe₂O₃ was repeated twenty times for all heterostructures. The heterostructures fabricated with 12, 24 and 36 layers of CuO were labeled as Het 12, Het 24 and Het 36, respectively.

2.3 Characterizations of the deposited samples

The obtained nano-heterostructures were characterized using a Shimadzu IR Prestige-21 Fourier transform infrared (FT-IR) spectrophotometer over a range of 400 to 700 cm⁻¹. The crystal structures were measured by X-ray diffraction (XRD) on a Bruker D8 Advance diffractometer. The 2θ range was from 20 to 70 degrees with CuK α radiation ($\lambda = 1.5418 \text{ \AA}$). The surface topography and roughness were observed by Bruker Dimension Icon atomic force microscope (AFM), operating in PeakForce Tapping mode with a ScanAsyst Air (Bruker) tip. The morphology of the prepared samples was visualized by Hitachi SU-8230 field emission scanning electron microscope (FE-SEM) with operation voltage of 3 kV. The constituent elements present in the films were determined by XFLASH 6160 Energy dispersive X-ray spectrometer (EDS) carried out with operating voltage of 6 kV. The optical band gap energies of the samples were estimated from the diffuse reflectance spectra (DRS) measured using a Shimadzu UV-2600 UV-vis spectrophotometer recorded in the range of 200-800 nm. The photoluminescence measurements (PL) were recorded at room temperature using Horiba Fluoromax-4 spectrofluorometer equipped with a 150 W xenon lamp and excited with a 350 nm laser source.

2.4 Batch adsorption experiment

The trace arsenic removal abilities on CuO/ α -Fe₂O₃ nano-heterostructures were measured through adsorption experiments performed on capped transparent borosilicate vials, where the films were placed and covered with 100 mL of an arsenic solution. The initial concentration of arsenic was 1 mgL⁻¹. The pH value of the solution was adjusted

to pH = 3.1 and controlled in all assay using a pH meter with an Ag/AgCl electrode with 0.1 M HCl solution. The tests were accomplished under magnetic stirring at 600 rpm to provide homogenization and transport towards the surfaces of the film. The temperature was controlled at 20 °C using a cooling reflux system. In dark tests, the arsenic solution was kept in the total absence of light. In contrast, on light tests, the arsenic solution with the sample immersed was kept under stirring in dark and immediately was irradiated with 220 W OSRAM Ultravitalux lamp where 80 Wm^{-2} of intensity was measured with a radiometer. During the irradiation, 1 mL of the treated solution was collected each 20 minutes in order to analyze the arsenic concentration. The speciation of As(III) and As(V) was determined by the High performance liquid chromatography (with Hamilton PRP X100 anionic exchange column)-HG-atom fluorescence technique using the Millennium PSA Arsenic Analyzer (PSA Analytical). The arsenic removal activity of $\alpha\text{-Fe}_2\text{O}_3$ thin film and the heterostructures fabricated with different CuO thicknesses were compared.

3 Results and Discussion

3.1 Fourier transformed infrared spectroscopy

FT-IR analysis, shown in Figure 2, was carried out to confirm the phase composition of the CuO/ $\alpha\text{-Fe}_2\text{O}_3$ heterostructures in the range at $400\text{--}800 \text{ cm}^{-1}$. It should be noted that the bands around at 417 cm^{-1} and 470 cm^{-1} in the CuO and heterostructures spectra are ascribed to the formation of metal-oxygen stretching of CuO nanostructure [30], which are in good agreement with previous results [30-32]. Moreover, the band located approximately at 517 cm^{-1} in the Fe_2O_3 spectrum are associated to Fe-O vibration [33], this band appears blue-shifted 10 cm^{-1} in the heterostructures spectrums, due mainly to morphological changes (size and shape) of the nanoparticles forming the CuO/ $\alpha\text{-Fe}_2\text{O}_3$ heterostructures because of the interaction between both pure oxides [34]. The band

around at 660 cm^{-1} also associated with the Fe–O vibration [35] was obtained in the heterostructures spectra.

3.2 X-ray diffraction analysis

The crystal structure and phase purity of the samples obtained were characterized by XRD analysis. The XRD patterns of the $\alpha\text{-Fe}_2\text{O}_3$ films, CuO films and CuO/ $\alpha\text{-Fe}_2\text{O}_3$ nano-heterostructures are shown in Figure 3. The figure reveals two main diffraction peaks at 35.8° and 38.6° corresponding to the (110) and (111) crystallographic planes of $\alpha\text{-Fe}_2\text{O}_3$ and CuO, respectively. The XRD patterns can be readily indexed to the hematite (JCPDS card No. 33-664) [36] and tenorite (JCPDS card No. 45-0937) [37] crystal phases. Other diffraction peaks of impurity phases were not detected, indicating the pure phase formation of pristine oxides. Moreover, the diffractograms of the CuO/ $\alpha\text{-Fe}_2\text{O}_3$ heterostructures does not show other diffraction peaks than those of CuO and $\alpha\text{-Fe}_2\text{O}_3$ films, implying the co-existence of both oxides in the heterostructures.

3.3 Atomic force microscopy

AFM was used to explore the surface topography and roughness of pristine and heterostructures samples. The 2D AFM images of $\alpha\text{-Fe}_2\text{O}_3$, Het 12, Het 24 and Het 36 films deposited on FTO have been shown in Figure 4. The bare $\alpha\text{-Fe}_2\text{O}_3$ thin film deposited on FTO glass substrate (Figure 4a) exhibited conical shape and larger particle with porous morphology [24]. The AFM images of the different heterostructures (Figure 4b-d) displayed conical shapes similar to that obtained for pristine $\alpha\text{-Fe}_2\text{O}_3$, although with larger particles compared to it. The root mean square roughness for $\alpha\text{-Fe}_2\text{O}_3$, Het 12, Het 24 and Het 36 films was found to be 5.8, 10.2, 11.6 and 15.4 nm, respectively. It should be noted that in the heterostructures the $\alpha\text{-Fe}_2\text{O}_3$ islands coalesced each other and grains size and shape were improved, due to the presence of the CuO film underneath [38].

3.4 Field emission scanning electron microscopy and energy dispersive X-ray spectroscopy

Films morphology and cross-section of heterostructures were investigated by FE-SEM technique. FE-SEM top-view images of CuO films fabricated with a different number of layers 12, 24 and 36 are shown in Figure 5a, 5b and 5c, respectively. As shown in Figure 5a-c, the shape of CuO particles is quasi-spherical. Besides, the increase of the number of CuO layers produces a decrease of the mean diameter of the Het 12 compared to the size of particles that make up the Het 24 and Het 36 due to the elimination of defects and reduction of residual stress during thermal treatment [39]. The average size of the CuO films was: 86 ± 16 nm, 42 ± 5 nm, and 40 ± 11 nm for 12, 24 and 36 deposited layers, respectively. Figure 5d-f display cross-sectional FE-SEM images of the heterostructures and thickness of bare oxides (CuO and α -Fe₂O₃) that form them. The CuO and α -Fe₂O₃ films are willing as separate materials joined only for one phase junction, demonstrated by EDS elemental maps shown in the insets in Figure 5d, 5e and 5f. The thicknesses of α -Fe₂O₃ for the three heterostructures are almost similar to each other (~ 620 nm), due to the same number of α -Fe₂O₃ layers deposited on FTO glass. Furthermore, and as expected, the thicknesses of CuO films increase with increasing the number of immersions made. The values obtained were approximately 390 nm, 620 nm and 930 nm for Het 12, Het 24 and Het 36, respectively.

3.5 Optical absorption spectroscopy

The determination of the optical band gap energies for the heterostructures fabricated was estimated through Tauc's plot employing the Kubelka-Munk equation. In this model, the data of the diffuse reflectance (R) spectrum is used. Thus, the optical band gap (E_g) can be estimated from the following relation [40]:

$$F(R)hv = A(hv - E_g)^n \quad (1)$$

where $F(R)$ is the Kubelka-Munk function ($F(R) = (1 - R)^2/2R$), $h\nu$ is the photon energy, E_g is the optical band gap energy and A is known as band tailing parameter which is independent of photon energy [40]. The constant (n) in equation (1) is the exponent depending on quantum selection rules for the particular material, for direct band transition $\eta = 0.5$ [40]. The band gap was obtained by extrapolating the linear part to zero on the ordinate axis ($h\nu$), as seen in Figure 6. The Tauc plot and optical band gap value estimated for CuO films is given in Figure 7a. The value calculated of approximately 1.50 eV was found to be close to the values of energy gap measured for CuO p-type thin films [41-43], where the conductivity of the films was determined by Hall-effect demonstrating that the major carriers in CuO films were positive. In addition, most CuO are found to be p-type and this is likely related to its intrinsic defects, particularly Cu vacancies due to high volatility of Cu atoms [43].

The optical band gap values obtained are 1.51, 1.41 and 1.47 eV for Het 12, Het 24 and Het 36, respectively. The E_g for Het 12 decreased from 1.51 to 1.41 eV for Het 24 and 1.47 eV for Het 36 due to the increase in the film thickness [44]. An increase in thickness decreases defects which create localized states in the band gap and therefore decrease it [45-47]. However, the increase of the band gap from Het 24 to Het 36 is caused by the formation of a greater number of defects in the films, which produce more localized states in them. The thicker film increases the width of localized states in the optical band gap, consequently, increases the band gap [47-49]. Based on the aforementioned works [45-49] and in correlation with our results, it should be noted that a direct relationship between the film thickness and its respective band gap calculated has not yet been fully demonstrated. However, we consider the thickness as a necessary factor to determine the optical band gap.

3.6 Photoluminescence spectroscopy study

Photoluminescence spectroscopy (PL) was carried out to investigate the separation process of electron (e^-) and hole (h^+) pairs in our heterostructures. The PL emission was mainly occurred due to the e^-h^+ pair recombination and its intensity is directly proportional to the rate of these electron-hole pair recombination. Principally, higher PL intensity indicates faster recombination, unlike lower PL intensity, which expresses a slower or restricted recombination rate [50]. Figure 8a shows the photoluminescence spectra with a 325 nm excitation wavelength of bare CuO, bare α -Fe₂O₃ and Het 24 film. It was found a broad emission peak around at 517 nm. The observed intensity of this peak for CuO film is many times larger than that of α -Fe₂O₃, which in turn is greater than of Het 24 indicating much slower electron-hole radiative recombination compared to pristine α -Fe₂O₃ and CuO. This reduction in the PL intensity of Het 24 can be attributed to the formation of p-n junction with matched energy levels [39]. Gao et al. [51] have explained the enhanced oxygen evolution reaction in the α -Fe₂O₃/CuO heterostructure by the electronic interaction between α -Fe₂O₃ and CuO and they have calculated the valence band energy value and Fermi level energy value (E_F) by the ultraviolet photoelectron spectra method. The E_F values calculated for CuO and α -Fe₂O₃ were -7.63 and -7.00 [51], respectively. This lower E_F of CuO than that of α -Fe₂O₃ promotes the transfer of electrons from α -Fe₂O₃ to CuO until the E_F equilibrium is reached. In this work, in the α -Fe₂O₃/CuO junction, electrons are also transferred from α -Fe₂O₃ to CuO until the E_F equilibrium is attained. At the equilibrium of the α -Fe₂O₃/CuO, the inner electric field makes the p-type CuO region negatively charged while n-type α -Fe₂O₃ positively charged. Holes move into the negative field and electrons are directed to the positive field forming a p-n junction. This junction enhances the separation of excitons as α -Fe₂O₃ transports electrons away and CuO transports the holes similar to the ZnO/CuO junction case demonstrated by previous

work [52,53]. This will reduce the electron-hole recombination and reduce the PL intensity. This process may be expressed as the efficient separation of photogenerated electron-hole pairs at the p-n junction.

PL spectrums of the heterostructures in the range at 505–535 nm wavelengths are shown in Figure 8b. The results reveal that the PL intensities of the heterostructures first decrease and then increase with increasing thickness of the CuO layers, reaching a minimum when the number of CuO layers is 24. The decrease rapidly of the PL intensity with increasing thickness is due to the strange phenomena of emissions in CuO related to electron transitions, which also occurred in another CuO thin films study [54]. Meanwhile, as the thickness of the CuO layer continues to increase, the crystallinity of Het 36 (20 layers of α -Fe₂O₃/36 layers of CuO) will be destroyed because of the number of CuO layers, leading the photoluminescence intensity increases again [55,56].

3.7 Band alignment engineering

In order to understand the mechanism of the formation of a p–n heterostructure and the direction of flow of charge carriers in the heterostructure between n-type α -Fe₂O₃ and p-type CuO, the band edge positions, relative Fermi energy levels, and work functions of both semiconductors were estimated. These are the three important parameters used to establish the direction of flow of photogenerated charge carriers in the heterostructure. Primarily, the band edge positions of CuO and α -Fe₂O₃ were calculated using the following equations on absolute vacuum scale [57]:

$$E_{CB} = -\chi + 0.5E_g$$

$$E_{VB} = -\chi - 0.5E_g$$

Where E_{CB} and E_{VB} are the conduction and valence band edge potentials, respectively, E_g is the band gap of the semiconductor and χ is the electronegativity of the semiconductor. The calculated χ values for α -Fe₂O₃ and CuO are reported to be 5.88 eV

and 5.81 eV, respectively [58]. Meanwhile, the calculated band gap values of α -Fe₂O₃ and CuO are approximately 2.15 eV and 1.50 eV, respectively (see Figure 7). Therefore, the conduction band edge potentials for α -Fe₂O₃ and CuO were estimated to be -4.805 eV and -5.060 eV and the valence band edge potentials for α -Fe₂O₃ and CuO were calculated to be -6.955 eV and -6.560 eV, respectively.

The Fermi level of n-type semiconductor generally lies below the bottom of the conduction band (CB) by ca. 0.1 eV, whereas for p-type semiconductor the fermi level lies approximately 0.1 eV above the top of the valence band (VB) [59]. Therefore, the Fermi levels for n-type α -Fe₂O₃ and p-type CuO were calculated to be -4.905 eV and -6.460 eV, respectively. The work function (Φ) can be calculated using the equation: $\Phi = E_{VAC} - E_F$, where E_F is Fermi energy level of the semiconductor and E_{VAC} , with a value of 0 eV, is defined as the energy level of an electron with zero kinetic energy with respect to the sample surface [60]. So, the relative work functions of α -Fe₂O₃ and CuO are calculated to 4.905 eV and 6.460 eV, respectively. Finally, the work functions, CB and VB and Fermi energy levels of α -Fe₂O₃ and CuO, before contact, are represented in Figure 9a.

When p-type CuO and n-type α -Fe₂O₃ thin films are assembled, a p-n junction is formed between them and the electrons move from n-Fe₂O₃ to p-CuO, making a negative section in the p-CuO region near the junction; holes move from p-CuO to n-Fe₂O₃, generating a positive section in the n-Fe₂O₃ region next to the junction. This process will continue until the system reaches a thermal equilibrium state; thus, an inner electric field is created at the interface, oriented in the direction from n-type α -Fe₂O₃ to p-type CuO and thus promote charge transfer in the interfacial space. Furthermore, the work function of α -Fe₂O₃ and CuO will remain the same with respect to the vacuum level after the formation of a p-n junction between them. To maintain the above

condition in this process, the energy bands (the CB and VB) of CuO will not bend and are maintained the same as they were before contact; only the energy bands of α -Fe₂O₃ bend during the vacuum energy level bending. The amount of energy band bending of α -Fe₂O₃ compared to its original position in this process was determined from the subtraction between the work functions of CuO and α -Fe₂O₃ [61], obtaining the value of 1.555 eV. Consequently, the CB and VB of CuO are positioned higher than the CB and VB of α -Fe₂O₃ after the formation of a p–n junction between them, with a type-II staggered band alignment between CuO and α -Fe₂O₃, as shown in Figure 9b.

3.8 Removal of trace arsenic (III)

The arsenic removal using the heterostructures fabricated in this work is carried out by two processes, which are photooxidation and adsorption. The possible mechanism of As(III) removal through photocatalytic oxidation and adsorption has proposed for the CuO/ α -Fe₂O₃ heterostructures, as illustrated in Figure 10. First, when the heterostructure is irradiated with visible light, both semiconductors (CuO and α -Fe₂O₃) can be excited and produce photogenerated electron-hole pairs. Since the CB and VB positions of CuO are higher than α -Fe₂O₃ (see Figure 10), the electron transfer occurs from the CB of light-activated CuO to the CB of light-activated α -Fe₂O₃, and conversely, the hole transfer takes place from the VB of α -Fe₂O₃ to that of CuO, which prolong the lifetime of recombination of photogenerated carriers enhancing the charge transfer [62]. Then, for the photooxidation process the As(III) molecules are mobilized by convection or diffusion towards the surface of the heterostructure. In addition, the photogenerated electrons and holes in the heterostructure could migrate to the surface where could react with the surface-absorbed water and oxygen molecules to produce the reactive oxygen species (ROS) as hydroxyl radical, superoxide anion and singlet oxygen [63], are these ROS the intermediaries to oxidize As(III) to As(V) at the

solid/liquid interface [63,64], thus achieving an efficient immobilization of arsenic. In the case of adsorption, which is a simple process, the As(V) formed in the aqueous solution was transported toward to the solid/liquid interface, being adsorbed onto the surface of the heterostructure by substitution the hydroxyl group or As(III) adsorbed previously constituting the inner-sphere complexes on the surface of the heterostructure [64].

To investigate the efficiency of arsenite (As(III)) adsorption for bare α -Fe₂O₃ and heterostructures films, the experiments were proceeded for 2 hours at 20°C around pH 3.1. The initial concentration of As(III) was 1000 ppb and the plot of the removal efficiency of As(III) was depicted in Figure 11a, where the As(III) removal under light irradiation occurred within the first 20 minutes of irradiation, after which the arsenite removal efficiency remains relatively constant for the samples obtained. The reasons for this rapid adsorption are related to the numerous active adsorption sites on the surface of nanomaterial [65], the formation of hydroxyl groups and Fe-O-As bond that makes up adsorbed surface complexes [66]. This implies a specific sorption mechanism, including complexation models according to spectroscopic investigations [66,67]. Figure 11a also shows that the best removal arsenic efficiency under light was obtained for Het 36 followed by the efficiencies for Het 12, Het 24, and α -Fe₂O₃. The removal efficiency was found to be 80%, 79% and 85% for Het 12, Het 24 and Het 36 respectively. Moreover, it should be noted that the removal of As(III) for the heterostructures in darkness was lower compared to light experiments, with values obtained below 10% (see Figure 11b) corroborating that the adsorption was effectively enhanced by the heterostructures photoactivity. The profile curve, in Figure 11a, for Het 12 and Het 24 seems to be the same due to the removal efficiency percentage is almost close. Whereas, the profile for the Het 36 curve is remarkably different from the others

and its removal efficiency was higher. It is thought that the reason for the highest removal efficiency of Het 36 is its high roughness compared to roughness for samples Het 12 and Het 24, as was discussed in the AFM section. The roughness can lead to increased photoactivity due to the increase in the overall catalytic surface area, which favors the increase in the number of surface defects [68]. Moreover, many researchers claim that the increase of the surface roughness may favor the adsorption of molecules on the surface films [69].

In the process to remove As(III) under light irradiation using the heterostructures and α -Fe₂O₃ films, arsenate As(V) species were originated by photooxidation of As(III). The results are shown in Figure 12. The concentration of As(V) obtained was kept below 8ppb for all heterostructures. Furthermore, As(V) produced reached an equilibrium between oxidation/absorption of arsenic species at pH = 3.1 denoted by the stability of the curves in the last forty minutes of the experiments. At the beginning, it was possible to adsorb As(III) directly as a photooxidation to As(V) and at the same time adsorb it. Moreover, it is known that As(V) exists as an oxyanion (H₂AsO₄⁴⁻), while As(III) arise as a neutral species (H₃AsO₃) being more difficult to immobilize than As(V)-bearing oxyanions [65]. Therefore, the process of photooxidation As(III) to As(V) is a pathway to adsorb that should be considered.

The As(V) concentration obtained for α -Fe₂O₃ film increases non-linearly with increasing the contact time to 38 ppb for 120 min. Hematite leaves at least five times more As(V) concentration values at the end of the experiments compared to heterostructures as seen in Figure 12. Besides, previous works [70,71] reveals a similar quantitative performance for arsenic adsorption by hematite in dark or under visible light irradiation. Therefore, we believe that the photooxidation of As(III) to As(V)

produces large quantities of As(V) in the system that hematite cannot remove efficiently. This clearly illustrates the lower quantum efficiency of pure α -Fe₂O₃.

4. Conclusions

In summary, a series of CuO/ α -Fe₂O₃ heterostructures were prepared through the dip-coating method, varying the number of CuO layers. The FT-IR, and XRD confirmed the effective formation of the heterostructures with CuO films underneath α -Fe₂O₃ films. The thickness of the α -Fe₂O₃ in the heterostructures was found around 620 nm, while the thickness for CuO was approximately 390, 620, and 930 nm for Het 12, Het 24 and Het 36 respectively. Moreover, the band gap energy estimated by optical reflectance was 1.51, 1.41, and 1.47 eV for Het 12, Het 24, and Het 36 respectively. PL measurements confirmed the slower electron-hole pairs recombination for the heterostructures compared to the pure oxides. The heterostructures present fast and efficient arsenic removal performances, due to its rough structure. The arsenic (III) removal was attributed to the direct absorption on thin films and/or photooxidation of As(III) to As (V). The highest removal efficiency of As(III) in aqueous systems was obtained for the heterostructure Het 36.

Author Contribution Statement

Elizabeth C. Pastrana: Conceptualization, Methodology, Validation, Writing original draft, Formal analysis, Investigation, Data curation, Writing-reviewers and Editing.

Steven J. Loarte: Investigation, Formal analysis, Data curation. **Carlos D. Gonzales-**

Lorenz: Visualization, Formal analysis, Resources **Roxana Y. P. Alta:** Visualization,

Supervision, Resources **Hugo A. Alarcón:** Supervision, Resources, Project administration, Funding acquisition

Declaration of interests

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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Fig. 1. Schematic diagram for the process to produce the CuO/ α -Fe₂O₃ thin film by dip-coating: (I) Deposition of copper oxide on FTO glass and (II) deposition of α -Fe₂O₃ on a CuO thin film.

Fig. 2. FT-IR spectra of CuO/ α -Fe₂O₃ heterostructures (Het 12, Het 24 and Het 36), CuO and α -Fe₂O₃.

Fig. 3. XRD patterns of Het 12, Het 24, Het 36 and the pure oxides CuO and α -Fe₂O₃. The diffraction peaks corresponding to FTO substrate, CuO and α -Fe₂O₃ are marked by “●”, “*” and “♣”, respectively.

Fig. 4. The 2D AFM images of a) α -Fe₂O₃, b) Het 12, c) Het 24 and d) Het 36 thin films.

Fig. 5. FE-SEM top-view images of CuO films fabricated with a different number of layers a) 12, b) 24 and c) 36. Cross-sectional FE-SEM images of d) Het 12, e) Het 24 and f) Het 36 films. The size distributions and corresponding standard deviations are shown as insets.

Fig. 6. Tauc plots for the estimation of optical band gaps for a) Het 12, b) Het 24 and c) Het 36 films.

Fig. 7. Tauc plots for the estimation of optical band gaps for a) CuO and (b) α -Fe₂O₃ films.

Fig. 8. a). Photoluminescence spectra for CuO, α -Fe₂O₃ and Het 24 thin films and b) PL spectra comparison between Het 12, Het 24 and Het 36 thin films.

Fig. 9. (a). Diagram of the energy band positions of n-type α -Fe₂O₃ and p-type CuO before contact. (b) Formation of a p-n junction and the charge separation mechanism of the CuO/ α -Fe₂O₃ p-n junction under visible light irradiation.

Fig. 10. The proposed arsenite removal mechanism using CuO/ α -Fe₂O₃ heterostructure.

Fig. 11. Effect of contact time variation on the removal efficiency of As(III) on α -Fe₂O₃, Het 12, Het 24 and Het 36 films (T = 20 ± 1°C, pH = 3.1, film area = 4.8 cm²).

Fig. 12. Concentration of As(V) produced during the adsorption process using α -Fe₂O₃, Het 12, Het 24 and Het 36 films (T = 20 ± 1°C, pH = 3.1, film area = 4.8 cm²).